DECLARATION) FOR UTILITY OR DESIGN) PATENT APPLICATION))	Attorney Docket No.:	71342
		ITY OR DESIGN	First Named Inventor:	Heffon
旦	Declarat Initial Fil)) ion Submitted With) ing)	Application Number: Filing Date:	
	Declarat Initial Fil	ion Submitted After) ing))	Group Art Unit: Examiner Name:	
As	a below r	named inventor, I hereb	by declare that:	
My	residence	e, post office address a	and citizenship are as state	d below next to my name.
I believe I am the original, first and sole inventor (if only one name is listed below) or an original, first and joint inventor (if plural names are listed below) of the subject matter which is claimed and for which a patent is sought on the invention entitled:				
	APPARATUS AND METHOD FOR ROLLING WORKPIECES			
<u> </u>			(Title of Invention)	
the	specifica	tion of which:		
	<u>×</u>	is attached hereto, or	r	
			or PCT International A	f on as United States Application Number, and
spe				ntents of the above-identified dement specifically referred to
		ge the duty to disclose Code of Federal Regula		rial to patentability as defined
Lh	ereby clai	m foreign priority ben	efits under Title 35, United	d States Code, §119(a)-(d) or

§365(b) of any foreign application(s) for patent or inventor's certificate, or §365(a) of any PCT international application which designated at least one country other than the United States of America, listed below, and I have also identified below, by checking the box, any foreign application for patent or inventor's certificate, or any PCT international application, on this invention filed by me or my legal representatives or assigns and having a filing date before that of the application on which priority is claimed:

Prior			
Foreign Application		Foreign	Priority
Number(s)	<u>Country</u>	Filing Date	Not Claimed
			므
			旦
			<u> </u>

Additional foreign application numbers are listed on a supplemental priority data sheet attached hereto.

I hereby claim the benefit under Title 35, United States Code, §119(e) of any United States provisional application(s) listed below:

Provisional Application	Provisional Application
Number(s)	Filing Date
60/252,543	November 22, 2000

Additional provisional application numbers are listed on a supplemental priority data sheet attached hereto.

I hereby claim the benefit under Title 35, United States Code, §120, of any prior United States application(s), or under §365(c) of any PCT international application(s) designating the United States of America, listed below and, insofar as the subject matter of each of the claims of this application is not disclosed in the prior United States or PCT international application(s) in the manner provided by the first paragraph of Title 35, United States Code, §112, I acknowledge the duty to disclose all information known by me to be material to patentability as defined in Title 37, Code of Federal Regulations, §1.56, which became available between the filing date of the prior application(s) and the national or PCT international filing date of this application:

		rining Date	
	Prior PCT	of U.S. or PCT	
Prior U.S.	International	International	Patent Number
Application Number	Application Number	Application	(if applicable)

Eiling Data

Additional U.S. or PCT international application numbers are listed on a supplemental priority data sheet attached hereto.

As a named inventor, I hereby appoint the practitioners associated with Customer Number 22242, with full power of substitution and revocation, to prosecute this application and to transact all business in the United States Patent and Trademark Office connected therewith, and request that all correspondence and telephone calls in respect to this application be

Declaration 5-0201

Full name of one joint inventor:	Marc D. St. Pierre
journe mirroritem	(Given names first, with Family name last)
Inventor's signature:	
Date:	
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Citizenship:	United States
Full name of one joint inventor:	
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Inventor's signature:	
Date:	
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Post Office Address:	
Citizenship:	
Full name of one joint inventor:	
	(Given names first, with Family name last)
Inventor's signature:	
Date:	
Residence:	(City and State for U.S. Residents; City and Country for others)
Post Office Address:	(City and State for U.S. nesidents, City and Country for others)
1 03t Office Address.	
Citizenship:	

directed to FITCH, EVEN, TABIN & FLANNERY, Suite 1600, 120 South LaSalle Street, Chicago, Illinois 60603-3406, Telephone No. (312) 577-7000, Facsimile No. (312) 577-7007, CUSTOMER NUMBER 22242.



I hereby declare that all statements made herein of my own knowledge are true, and that all statements made herein on information and belief are believed to be true; and further that these statements were made with the knowledge that willful false statements and the like so made are punishable by fine or imprisonment, or both, under Section 1001 of Title 18 of the United States Code, and that such willful false statements may jeopardize the validity or enforceability of the application or any patent issued thereon.

joint inventor:	Alan J. Heffron (Given names first, with Family name last)
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Full name of one joint inventor:	Earl O. Brechtelsbauer (Given names first, with Family name last)
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Declaration 3-0201